

### U.S. PATENT DOCUMENTS

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|                 | 3,678,124          | 7/18/72  | Stepanov et al.       | 260   | 680 E        |                |
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| TN              | 4,283,307          | 8/11/81  | Barone et al.         | 252   | 432          |                |
| <u> </u>        | 4,709,071          | 11/24/87 | Sasaki et al.         | 558   | 322          |                |
| TN              | 5,094,990          | 3/10/92  | Sasaki et al.         | 502   | 214          |                |
| 7N -            | 5,132,269          | 7/21/92  | Sasaki et al.         | 502   | 205          |                |
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## FOREIGN PATENT DOCUMENTS

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|                      | 4,176,140 | 11/27/79 | Bellas et a         | 585   | 658          |                |
| <b>├</b> -├-         | 4,250,346 | 02/10/81 | Young et al.        |       |              | <u> </u>       |
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| TN | Jalowiecki-Duhamel, L., et al., "Oxidative dehydrogenation of propane on $CeNi_XO_Y$ ( $0 \le x \le 1$ ) mixed oxides hydrogen acceptors," in 3 <sup>rd</sup> World Congress on Oxidation Catalysis, (Eds. R. K. Grasselli, S.T. Oyama, A.M Gaffney and J.E. Lyons), pp. 383-392, 1997.  |

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